

Macchine estrusione soffiaggio elettriche • Corsa 500÷1300 mm
Electric extrusion blow moulding machines • Stroke 500÷1300 mm
Maquinás de extrusión soplado electricas • Carrera 500÷1300 mm
Machines d'extrusion soufflage electriques • Course 500÷1300 mm



ITALIAN TECHNOLOGY



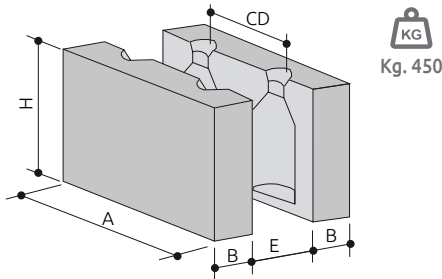
FORZA DI CHIUSURA MOULD CLAMPING FORCE FUERZA DE CIERRE FORCE DE FERMETURE	KN	260
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	Carro singolo / Single station / Estación simple / Chariot simple			Carro doppio / Double station / Estación doble / Chariot double		
	PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300

DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES							
Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	500	800	1300	500	800	1300
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	3	3,6	3,8	3	3,6	3,8
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW	5			5		

CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS							
Pressione aria / Air pressure / Presión aire / Pression air	bar	8 ÷ 10			8 ÷ 10		
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min	2000			4000		
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar	3 ÷ 5			3 ÷ 5		
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg	650			650		

STAMPO / MOULD / MOLDE / MOULE	PB26ES-500	PB26ES-800	PB26ES-1300	PB26ED-500	PB26ED-800	PB26ED-1300
A mm	490	790	1290	490	790	1290
H mm	420÷500			420÷500		
B mm	130÷135	175÷180		130÷135	175÷180	
E mm	270÷320			270÷320		



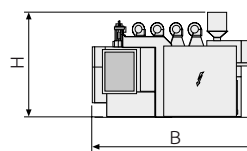
CD	INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES											
N. Cav	2	3	4	5	6	7	8	9	10	11	12	
C=500	210	140	100	85	70	60	50	-	-	-	-	
C=800	360	240	180	140	120	100	90	80	70	65	60	
C=1300	610	410	300	240	200	170	150	135	120	110	100	

C = Corsa / Stroke / Carrera / Course

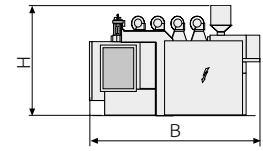
ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE	E70/25	E80/25	E90/25	E100/28	E120/28	E135/28	
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	70	80	90	100	120	135
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	25	28	28	28
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	37	44	55	113	120	120
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	110	150	190	300	400	500

DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 500	5000 x 6100 x 4100 18000 kg	4600 x 6620 x 4100 21000 kg
C = 800	5300 x 6800 x 4100 18000 kg	7000 x 7700 x 4100 21000 kg
C = 1300	6000 x 7600 x 4100 18000 kg	7900 x 7600 x 4100 21000 kg



Carro singolo / Single station / Estación simple / Chariot simple



Carro doppio / Double station / Estación doble / Chariot double