

Macchine estrusione soffiaggio elettriche • Corsa 430÷630 mm  
Electric extrusion blow moulding machines • Stroke 430÷630 mm  
Maquinás de extrusión soplado electricas • Carrera 430÷630 mm  
Machines d'extrusion soufflage electriques • Course 430÷630 mm



ITALIAN TECHNOLOGY



FORZA DI CHIUSURA MOULD CLAMPING FORCE FUERZA DE CIERRE FORCE DE FERMETURE	KN	120
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Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
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PB12ES-430	PB12ES-480	PB12ES-630	PB12ED-430	PB12ED-480	PB12ED-630
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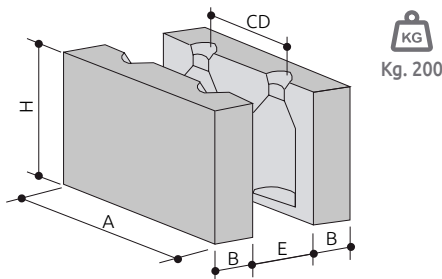
### DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES

Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	430	480	630	430	480	630
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	2,7	2,7	2,8	2,7	2,7	2,8
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW	2,0			2,0		

### CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS

Pressione aria / Air pressure / Presión aire / Pression air	bar	6 ÷ 8			6 ÷ 8		
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min	1000			2000		
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar	3 ÷ 5			3 ÷ 5		
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg	650			650		

### STAMPO / MOULD / MOLDE / MOULE



	PB12ES-430	PB12ES-480	PB12ES-630	PB12ED-430	PB12ED-480	PB12ED-630
A mm	420	470	620	420	470	620
H mm	400			400		
B mm	100÷105			100÷105		
E mm	200			200		

### CD INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES

N. Cav	2	3	4	5	6	7	8	9	10
C=430	180	120	90	70	60	50	-	-	-
C=480	200	135	100	80	65	55	50	-	-
C=630	280	180	140	110	90	80	70	60	55

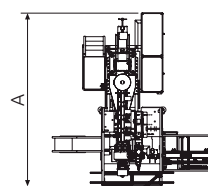
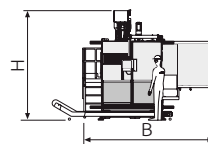
C = Corsa / Stroke / Carrera / Course

### ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE

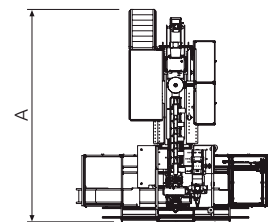
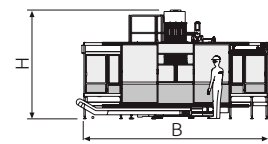
		E60/25	E70/25	E80/25	E90/25
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	60	70	80	90
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	25	25
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	30	37	44	55
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	75	110	150	190

### DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 430	5500 x 4250 x 3300 8000 kg	5500 x 4600 x 3300 12000 kg
C = 480	5500 x 4250 x 3300 8000 kg	5500 x 4600 x 3300 12000 kg
C = 630	5500 x 4600 x 3500 8000 kg	5500 x 5000 x 3500 12000 kg



Carro singolo / Single station / Estación simple / Chariot simple



Carro doppio / Double station / Estación doble / Chariot double